ICS

production logistics

production logistics management

logistics information

program of production

logistics plan

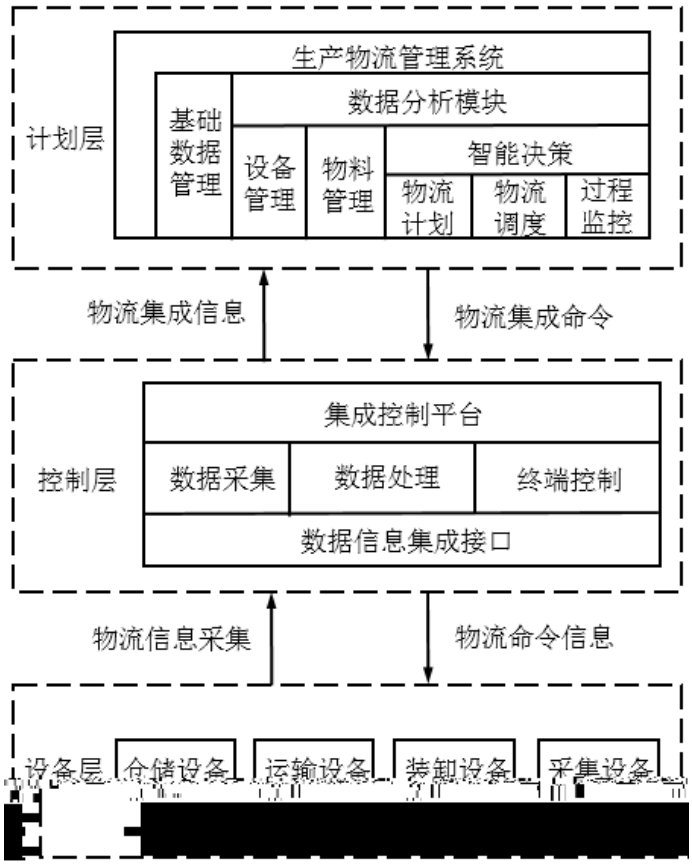
materials

logistics identification

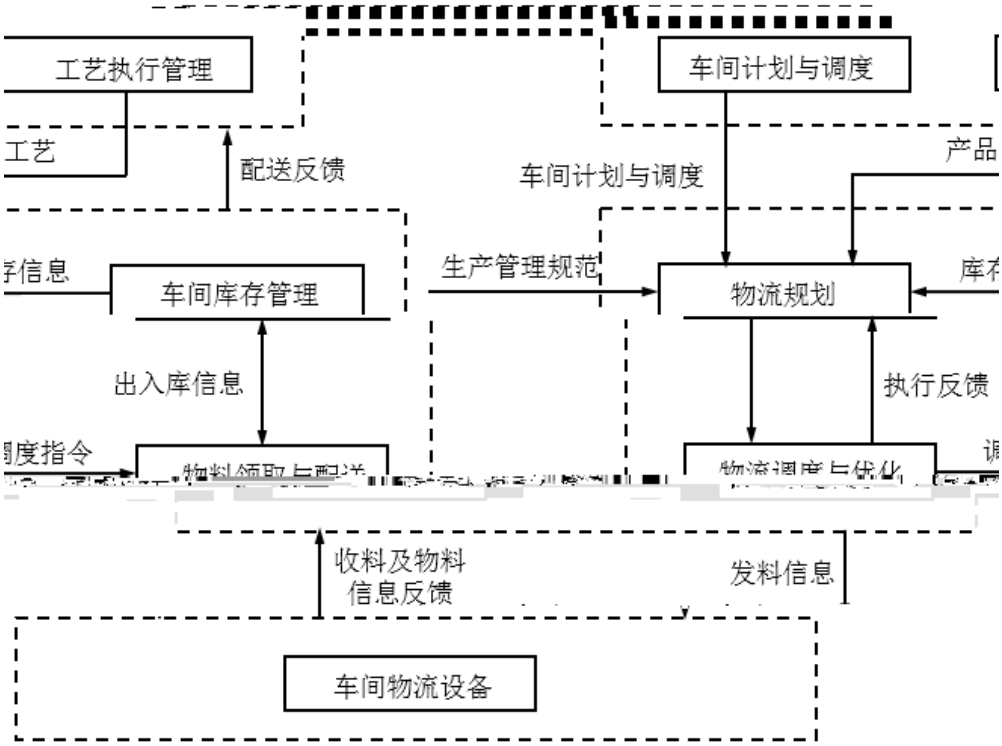
code

| | |
|---|---|
| ERP | Enterprise Resource Planning |
| PDM | Product Data Management |
| MES | Manufacturing Execution System |
| RFID | Radio Frequency Identification |
| AGV | Automated Guided Vehicle |

1




2


工艺执行管理
车间计划与调度
工艺
配送反馈
车间计划与调度
产品
车间库存管理
生产管理规范
物流规划
出入库信息
执行反馈
收料及物料
信息反馈
发料信息
车间物流设备

MES

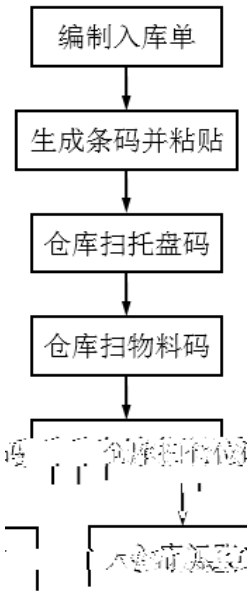
a) ERP PDM

b)
c)
d)

3

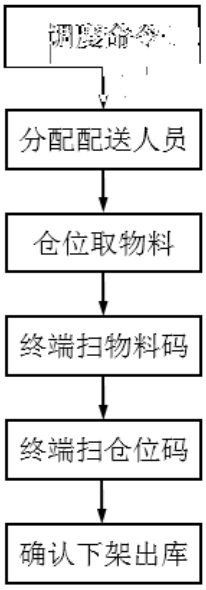
a)

b)
c)




4

a)
b)



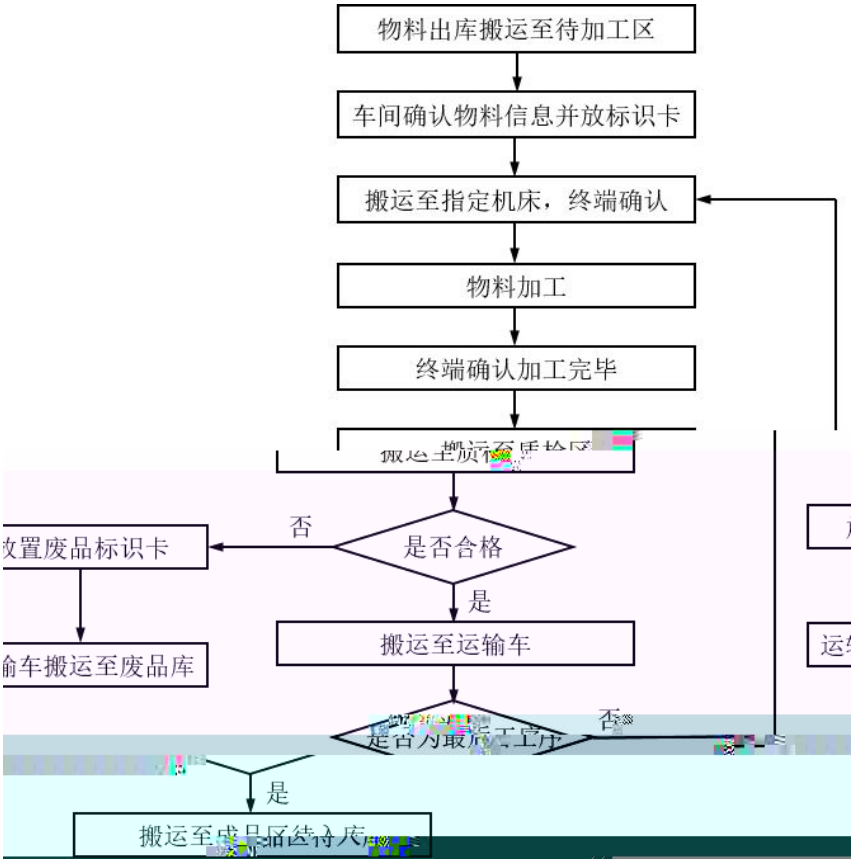

5

a)

b)

c)
d)
e)
f)

g)




/

a)
b)

c)
d)

e) 5 10 1 2 01-99
2 2 01-99 3 2 01-99
4 2 01-99 5 2
01-99

f)
g)
h)
i)